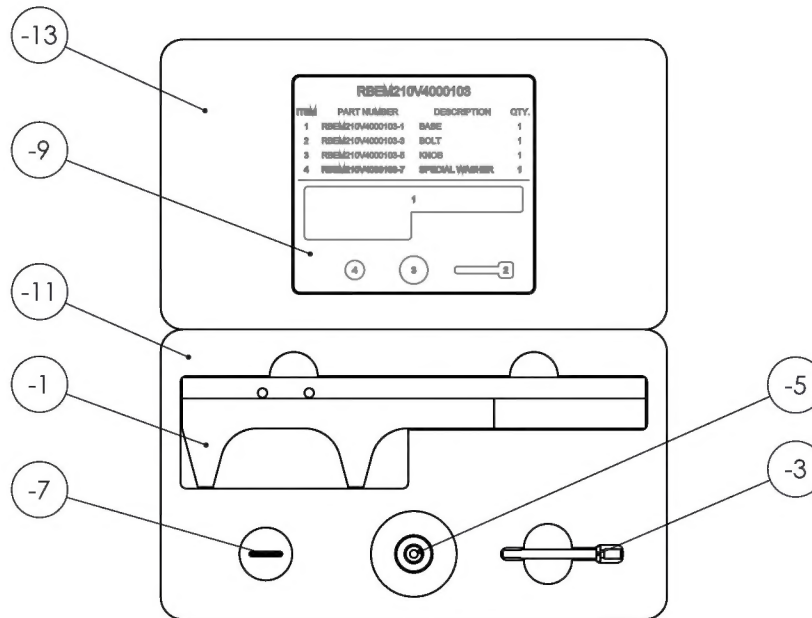


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	10/11/2016	DPD	JAG



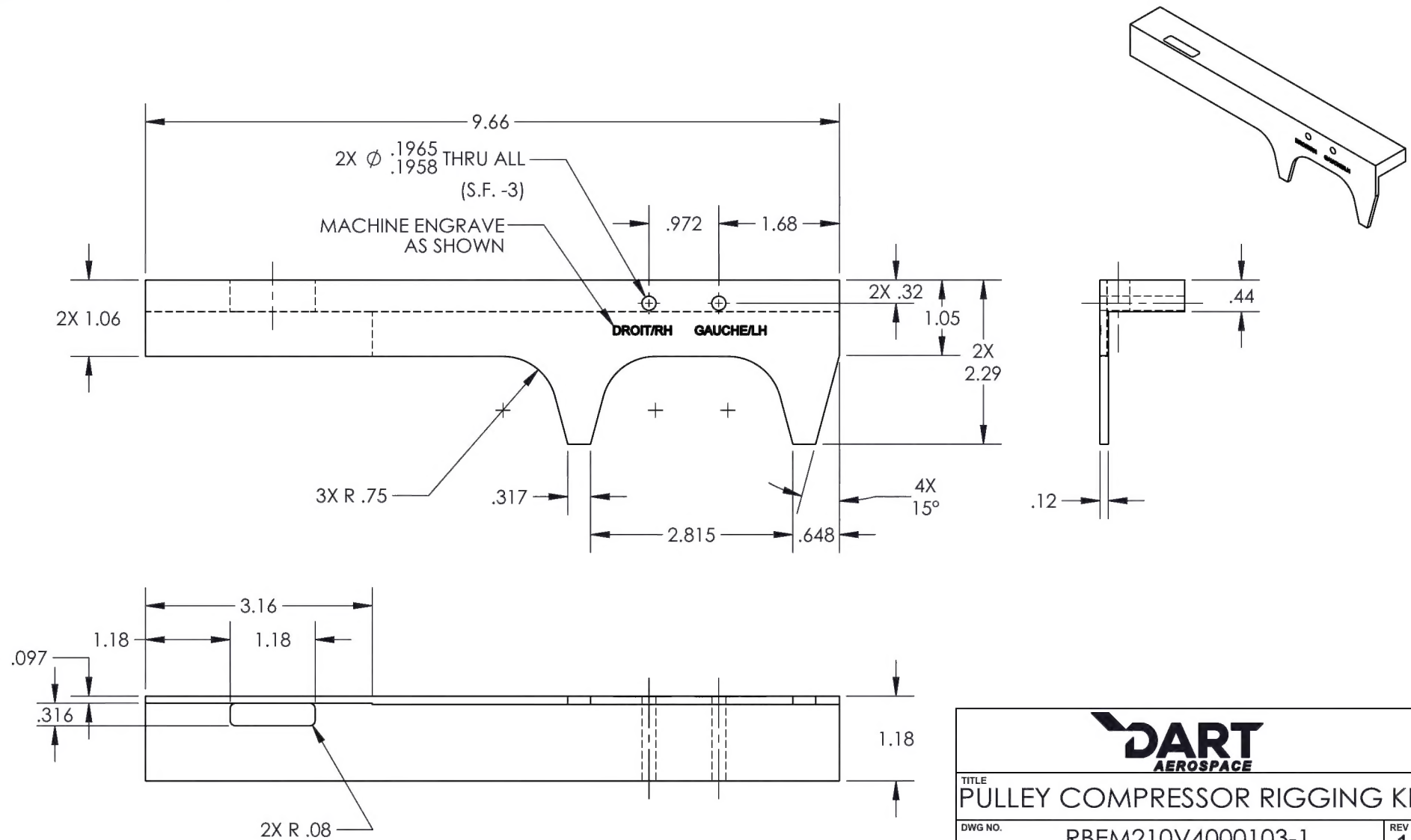
NOTE:
REF. AIRBUS T/N: M210V4000103.

DART AEROSPACE	
TITLE PULLEY COMPRESSOR RIGGING KIT	
DWG NO. RBEM210V4000103	REV 1
MAT'L TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT CHECKED: MACKOVJAK OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 1:4	DATE 4/25/2016
SHEET 1 OF 8	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	6061		2
			-3	1	BOLT	6061		3
			-5	1	KNOB	303 S.S.		4
			-7	1	SPECIAL WASHER	6061		5
			-9	1	PLACARD	PLASTIC		6
		B/O	-11	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	2.08 X 6.04 X 10.54 (CASE SOLUTIONS)	7
		B/O	-13	1	TOP FOAM	ETHAFOAM 220, BLACK	1.08 X 6.04 X 10.54 (CASE SOLUTIONS)	8
		B/O	-15	1	CASE	PLASTIC	PELICAN #APP-1170-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

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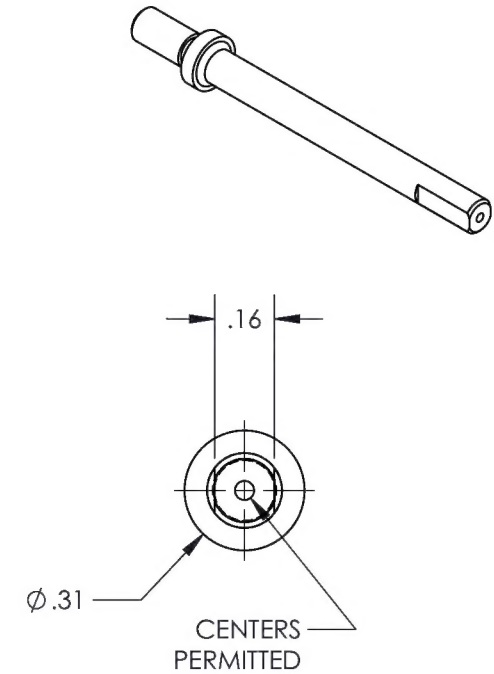
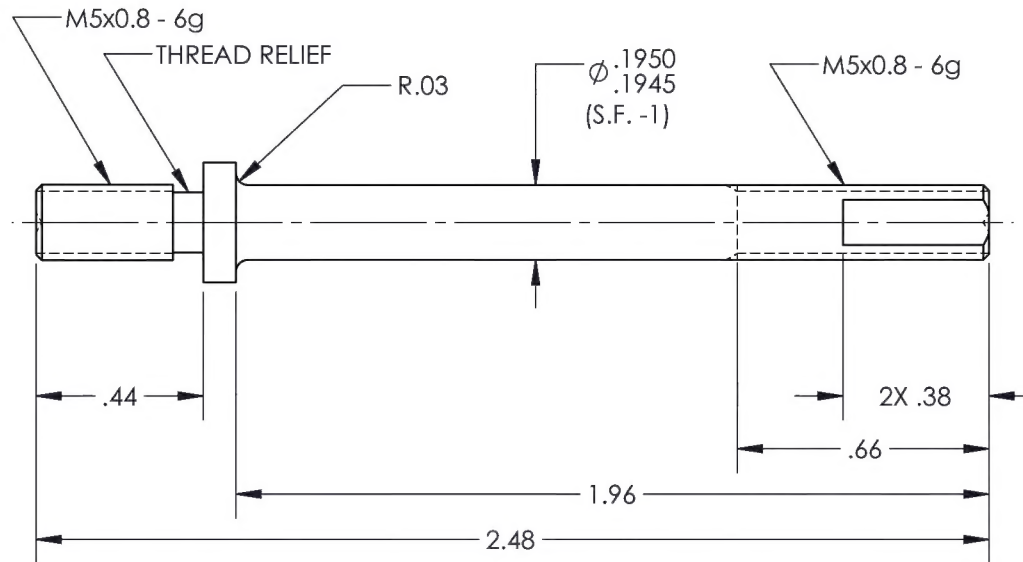
REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



DART AEROSPACE	
TITLE PULLEY COMPRESSOR RIGGING KIT	
DWG NO. RBEM210V4000103-1	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:2	DATE 4/25/2016
	SHEET 2 OF 8

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				APPROVED

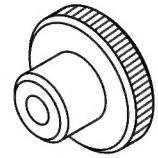


③
BOLT

DART AEROSPACE	
TITLE PULLEY COMPRESSOR RIGGING KIT	
DWG NO. RBEM210V4000103-3	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
DRAWN BY: DUERFELDT	.X ± .1 SURFACES = 125°
CHECKED: MACKOVJAK	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 2:1	DATE 4/25/2016
	SHEET 3 OF 8

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				APPROVED



M5X0.8 - 6H THRU ALL

Ø .79

Ø .40

3X .03 X 45°

STRAIGHT KNURL

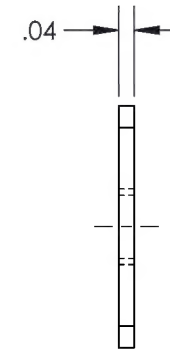
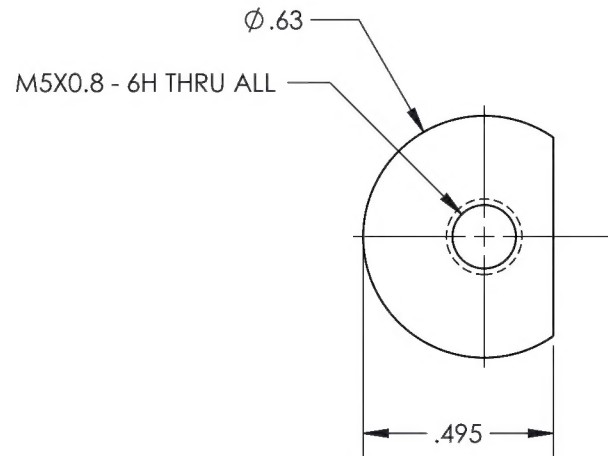
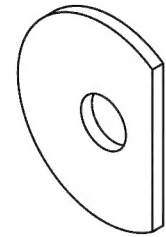
(-5)

KNOB

DART AEROSPACE	
TITLE PULLEY COMPRESSOR RIGGING KIT	
DWG NO. RBEM210V4000103-5	REV 1
MAT'L 303 S.S.	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 2:1	DATE 4/25/2016
	SHEET 4 OF 8

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



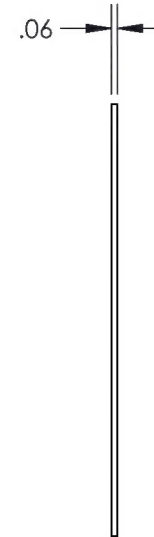
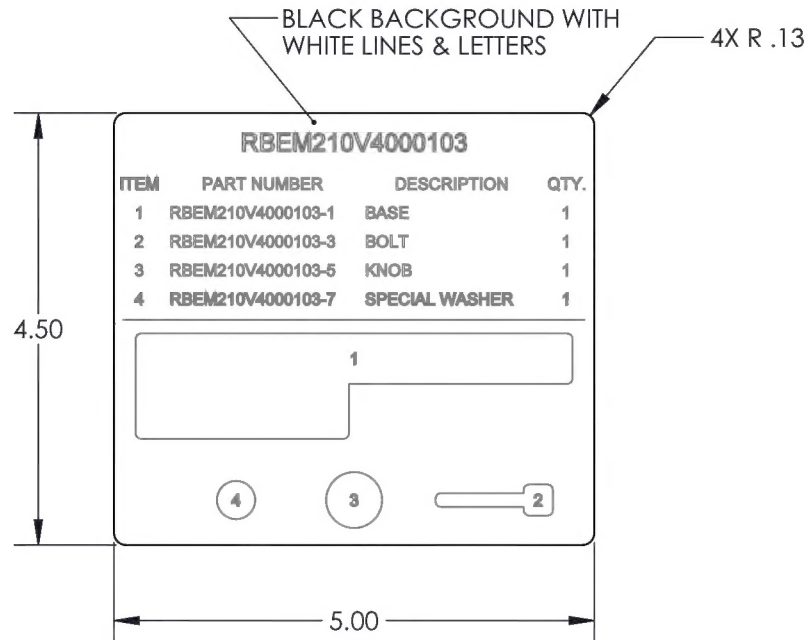
(-7)

SPECIAL WASHER

DART AEROSPACE	
TITLE PULLEY COMPRESSOR RIGGING KIT	
DWG NO. RBEM210V4000103-7	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ±.5°
	.X ± .1 SURFACES = 125
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 2:1	DATE 4/25/2016
	SHEET 5 OF 8

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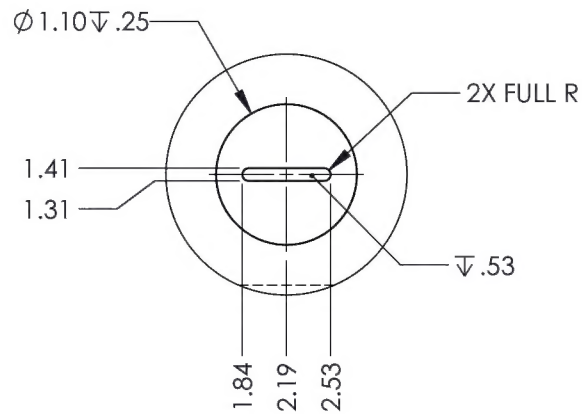
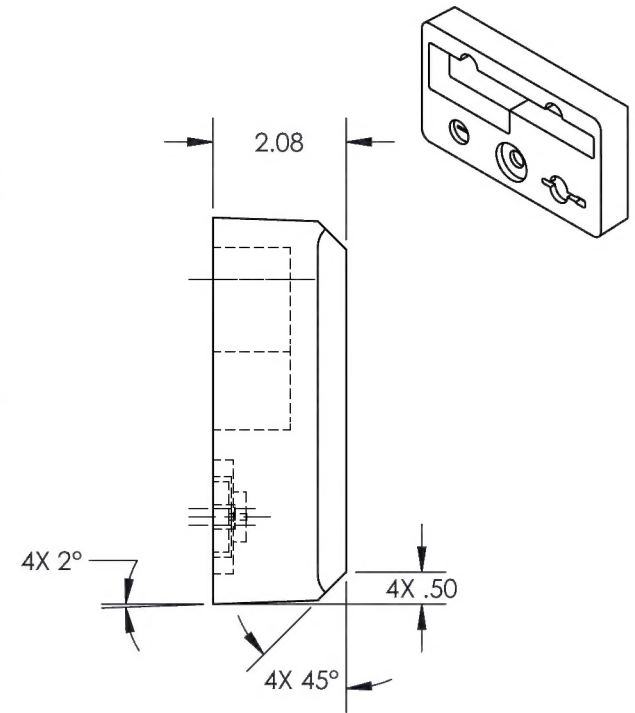
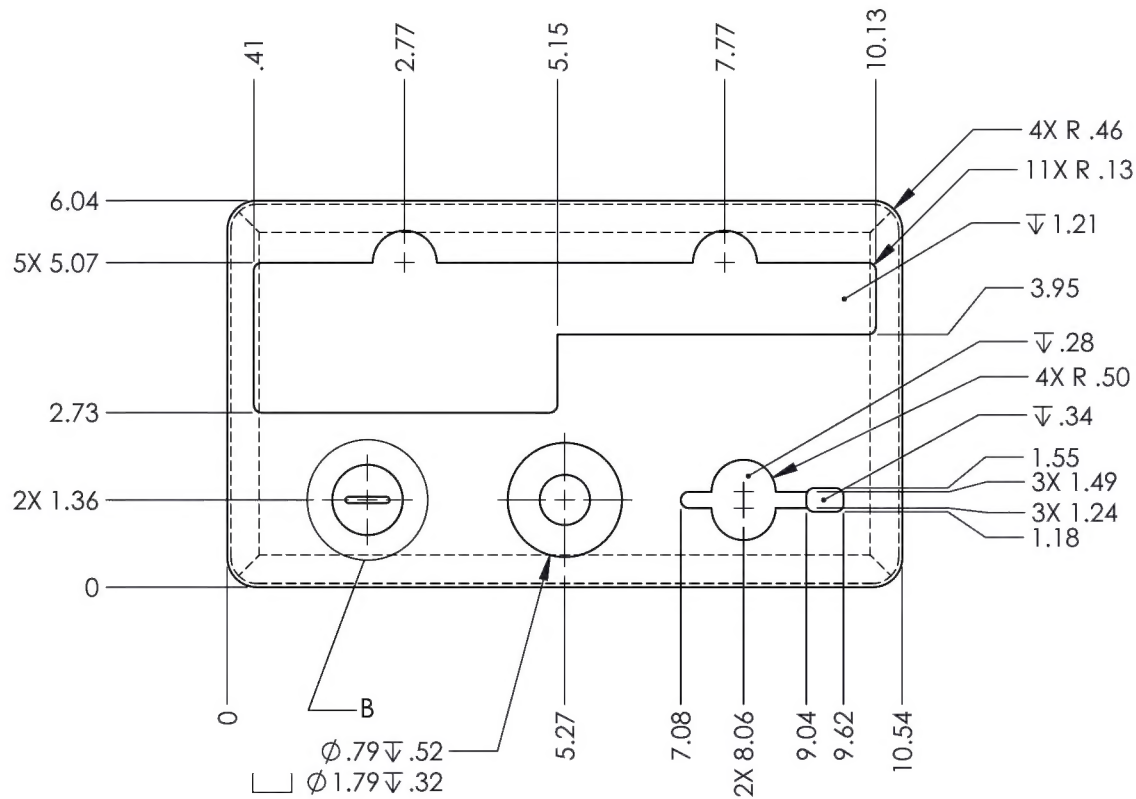
NOTE:
USE PDF.

(9)
PLACARD

DART AEROSPACE	
TITLE PULLEY COMPRESSOR RIGGING KIT	
DWG NO. RBEM210V4000103-9	REV 1
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:2	DATE 4/25/2016
SHEET 6 OF 8	

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



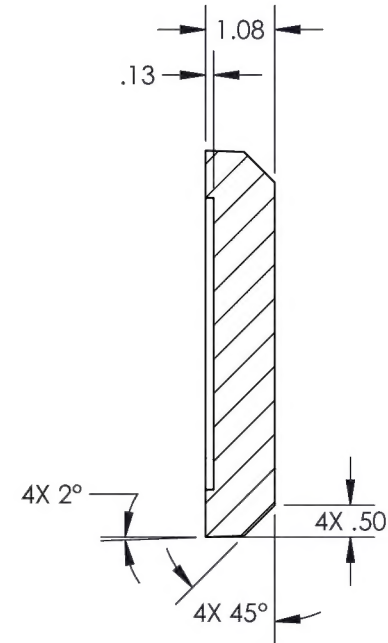
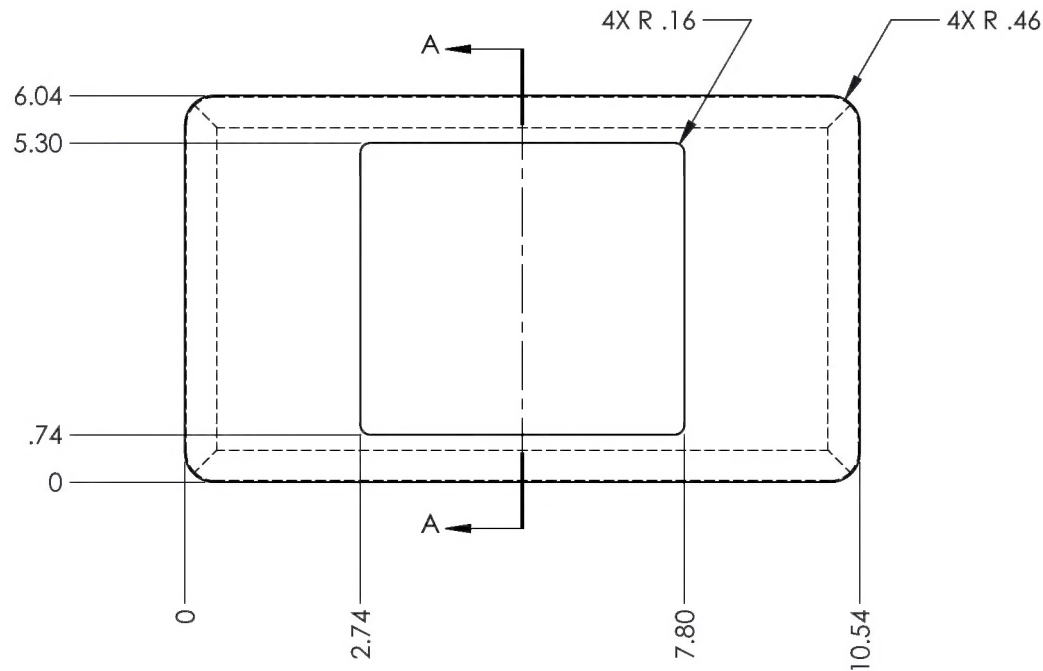
DETAIL B
SCALE 2 : 3

(11)
BOTTOM FOAM

DART AEROSPACE	
TITLE PULLEY COMPRESSOR RIGGING KIT	
DWG NO. RBEM210V4000103-11	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
FRACTIONS ± 1/8	
ANGLES ± 1°	
SURFACES = 125	
SPEC	
DRAWN BY:	DUERFELDT
CHECKED:	MACKOVJAK
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL H175	
SCALE 1:3	DATE 4/25/2016
SHEET 7 OF 8	

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				APPROVED



SECTION A-A

(-13)
TOP FOAM



TITLE
PULLEY COMPRESSOR RIGGING KIT

DWG NO. **RBEM210V4000103-13** REV **1**

MAT'L ETHAFOAM 220, BLACK		UNLESS OTHERWISE SPECIFIED	
HEAT		DIMENSIONS ARE IN INCHES	
TREAT		.XXX ± .010 FRACTIONS ± 1/8	
FINISH		.XX ± .03 ANGLES ± 1°	
SPEC		.X ± .1 SURFACES = 125°	
DRAWN BY:	DUERFELDT	1. BREAK ALL SHARP EDGES	
CHECKED:	MACKOVJAK	.015 x 45° OR .015R	
OPPS APPR:	ANDERSON	2. DIMENSIONAL LIMITS APPLY	
QA APPR:	LINDSAY	AFTER PLATING	
APPROVED:	GILBERT	3. INTERPRET DIM AND TOL PER	
		ASME Y14.5M-2009	
		USED ON MODEL	
		H175	
SCALE	1:3	DATE	4/25/2016
		SHEET 8 OF 8	